



UPPSALA
UNIVERSITET

Holland@CERN 2010

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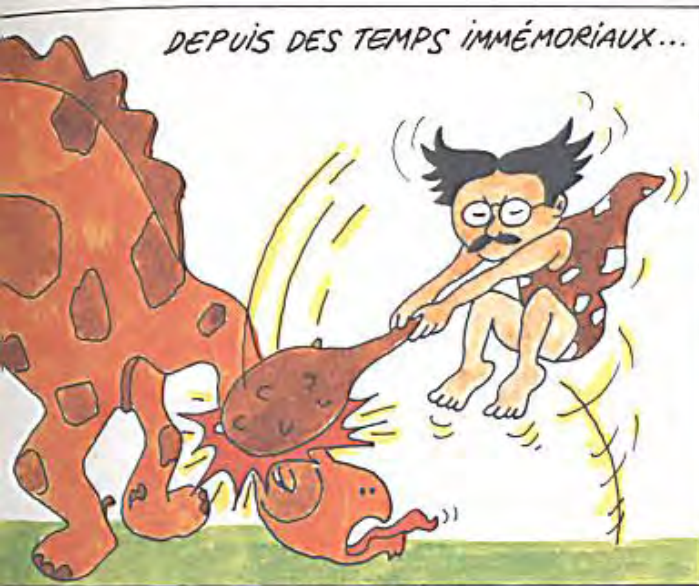
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and Particle
Physics

09-Nov-2010



Industrial Challenges & Possibilities

Large Science ...





CERN is central,

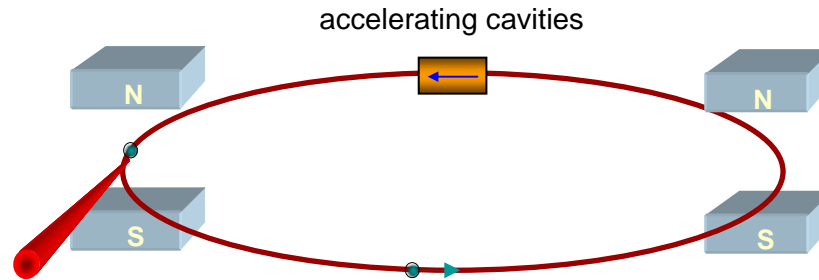
- LHC (injector) upgrade
- CLIC study

but there is more:

- DESY – XFEL
- GSI – FAIR
- ESS – neutron spallation source
- KVI – ZFEL, and other small university FELs
- medical & industrial accelerators
- Americas, Asia, ...

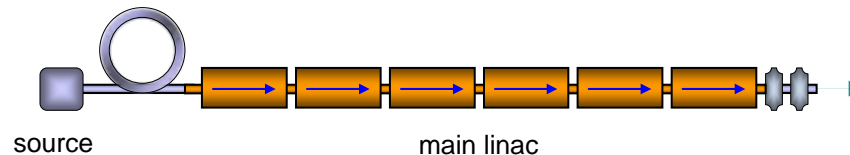


Circular versus Linear Accelerator



Circular Accelerator

- many magnets, few cavities → need strong field for smaller ring
- high energy → high synchrotron radiation losses ($\propto E^4/R$)
- high bunch repetition rate → high luminosity



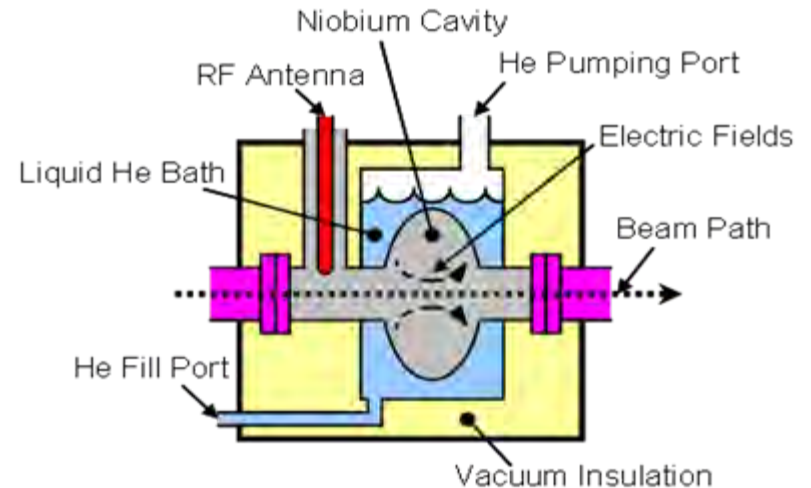
Linear Accelerator

- few magnets, many cavities → need efficient RF power production
- higher gradient → shorter linac
- single pass → need small cross-section for high luminosity:
(exceptional beam quality, alignment and stabilization)

- We need:

- knowledge
- experience
- quality
- reliability

- You will be dealing with a university culture
- Sometimes one-off pieces, sometimes series
- State-of-the-art requirements can help you enter or create new markets:
 - touch-pad screens (1970s), PET (1970s), WWW (1990s)
 - ... (today)



Similar challenges for PET and HEP detectors

- New scintillating crystals and detection materials
- Compact photo-detectors
- Highly integrated and low noise electronics
- High level of parallelism and event filtering algorithms in DAQ
- Modern and modular simulation software using worldwide recognized standards (GATE)



Industrial Opportunities

- Mechanical

- high precision machining (cavities, vacuum)
- clean assembly, ultra-high vacuum (cavities, beam lines)
- high quality welding (vacuum, cryogenics)
- cryostats and cryo-lines
- supports (few kg to many tons)
- alignment and stabilization (μm level and below)
- ceramics (insulation, measurement)

- Electro-mechanical

- electro-magnets
- 3D modelling (static, time and frequency domains)

- Others

- Optics: mirrors, lenses, cameras
- Energy efficiency
 - to control the operation costs
- Thermo-dynamics & acoustics
 - to minimize vibrations

- Electrical & electronics

- controls, data acquisition (slow, fast)
- cables, connectors, feed-throughs
- timing and synchronization (ns scale and below)
- power converters
- high power pulse modulators
- RF power amplifiers (klystron, IOT, ...)
- semi-conductors (detectors, MediPIX)

- Software

- controls and supervision (FPGA, PLC, high level, GUI)



C. Huygens clock © Museum Boerhaave



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Projects for Future Accelerators



The ILC and CLIC

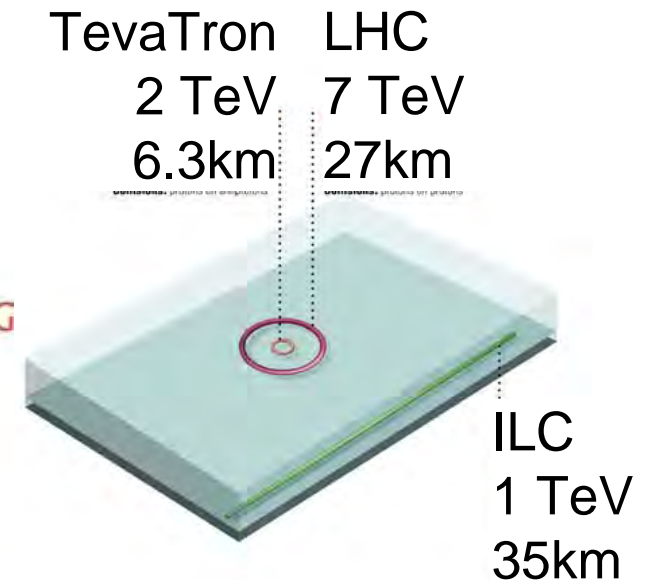
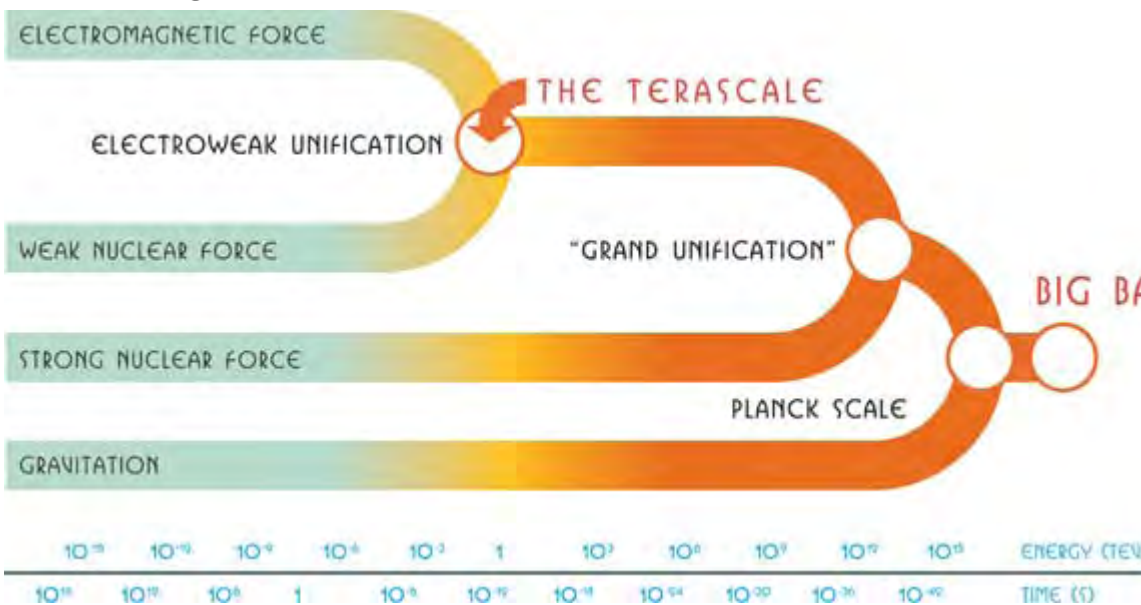
LHC should indicate which energy level is needed

ILC International Linear Collider

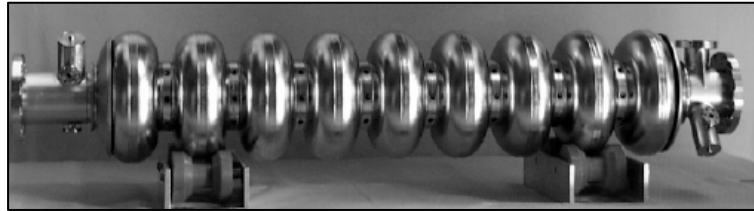
- superconducting technology
- RF frequency 1.3 GHz
- acceleration gradient ~31 MV/m
- centre of mass energy 500 GeV
- upgrade to 1 TeV

CLIC Compact Linear Collider

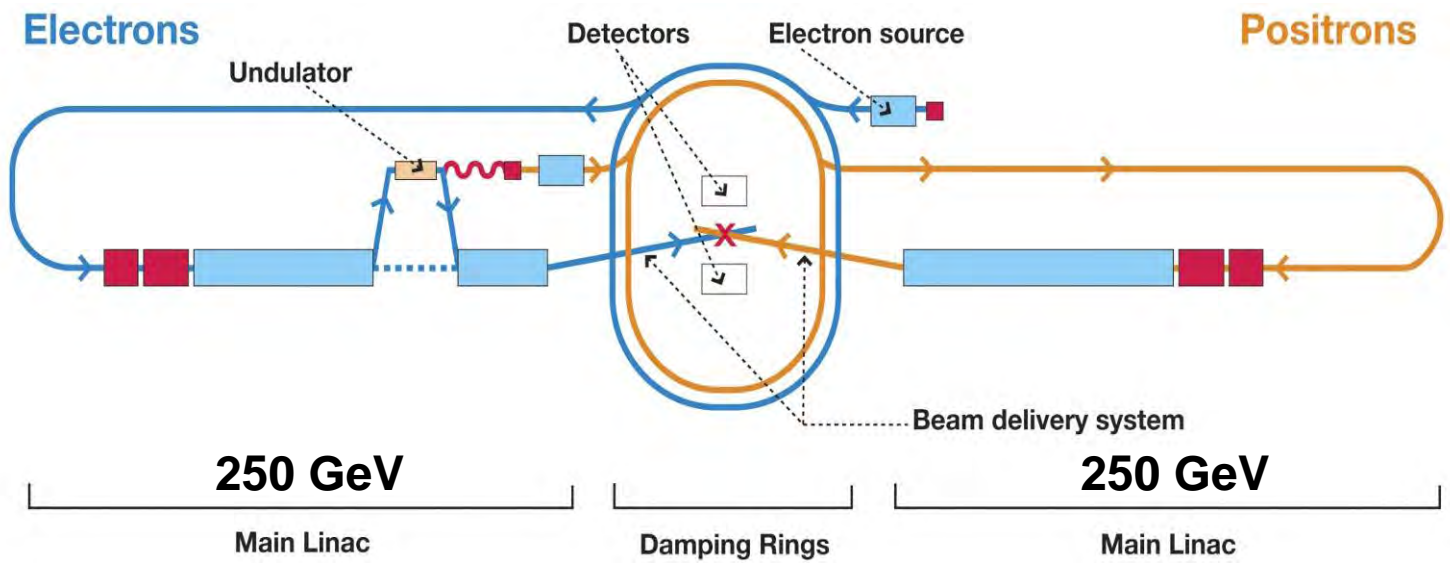
- normal conducting technology
- 12 GHz
- ~100 MV/m
- multi-TeV, nominal 3 TeV



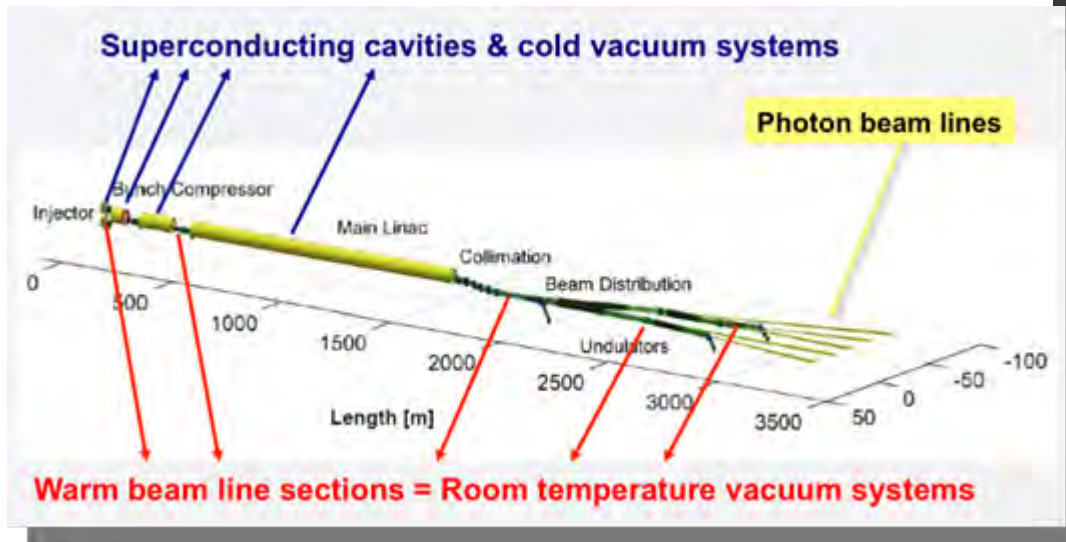
SC linacs: 2x11 km, 2x250 GeV
Central injector
 circular damping rings
IR with 14 mrad crossing angle



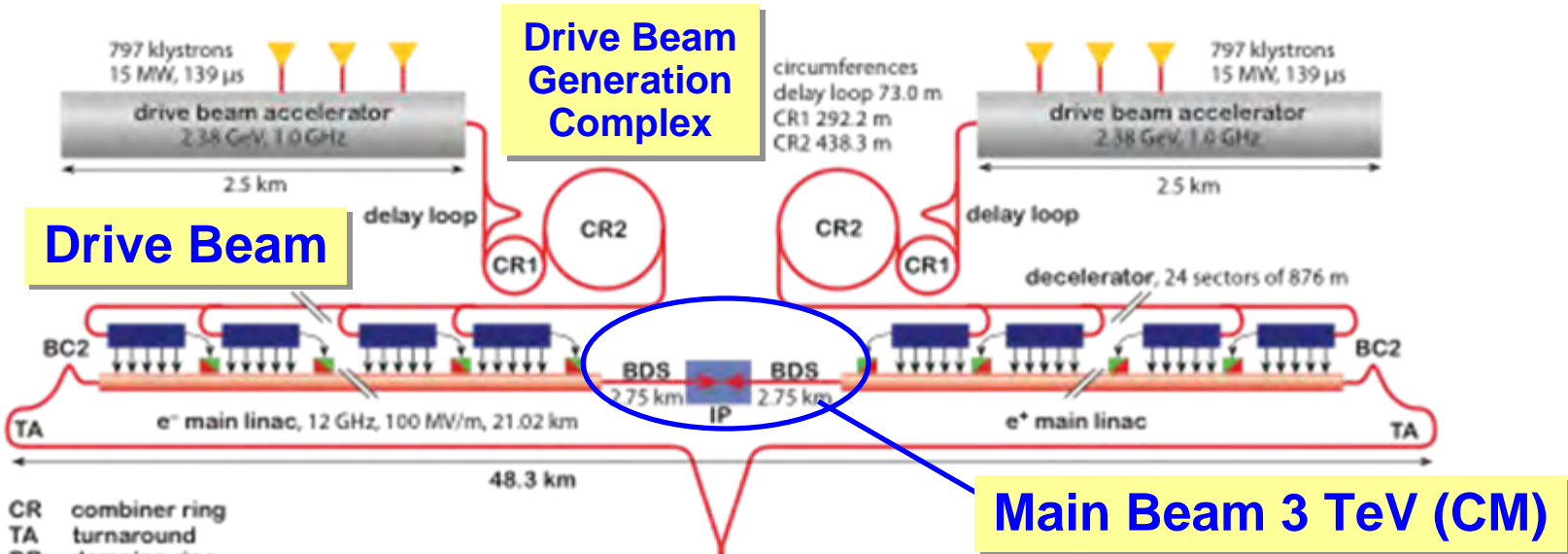
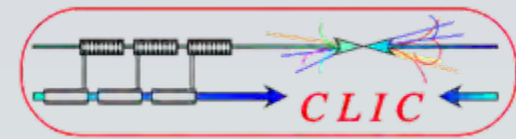
Parameter	Value
C.M. Energy	500 GeV
Peak luminosity	$2 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$
Beam Rep. rate	5 Hz
Pulse time duration	1 ms
Average beam current	9 mA (in pulse)
Average field gradient	31.5 MV/m
# 9-cell cavity	14,560
# cryomodule	1,680
# RF units	560



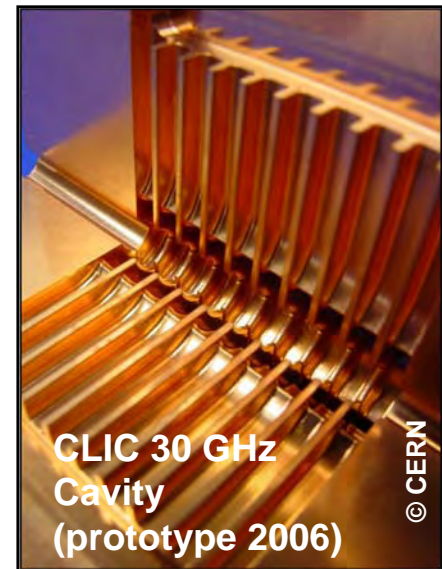
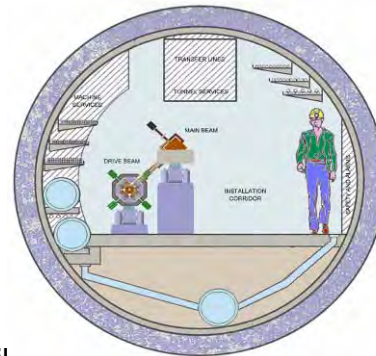
- X-ray FEL in Hamburg (Germany) for material & life science
 - 10% ILC prototype
- Construction started
 - First beam ~2014
- World's largest SCRF linac
 - ~800 cavities, ~100 cryostats



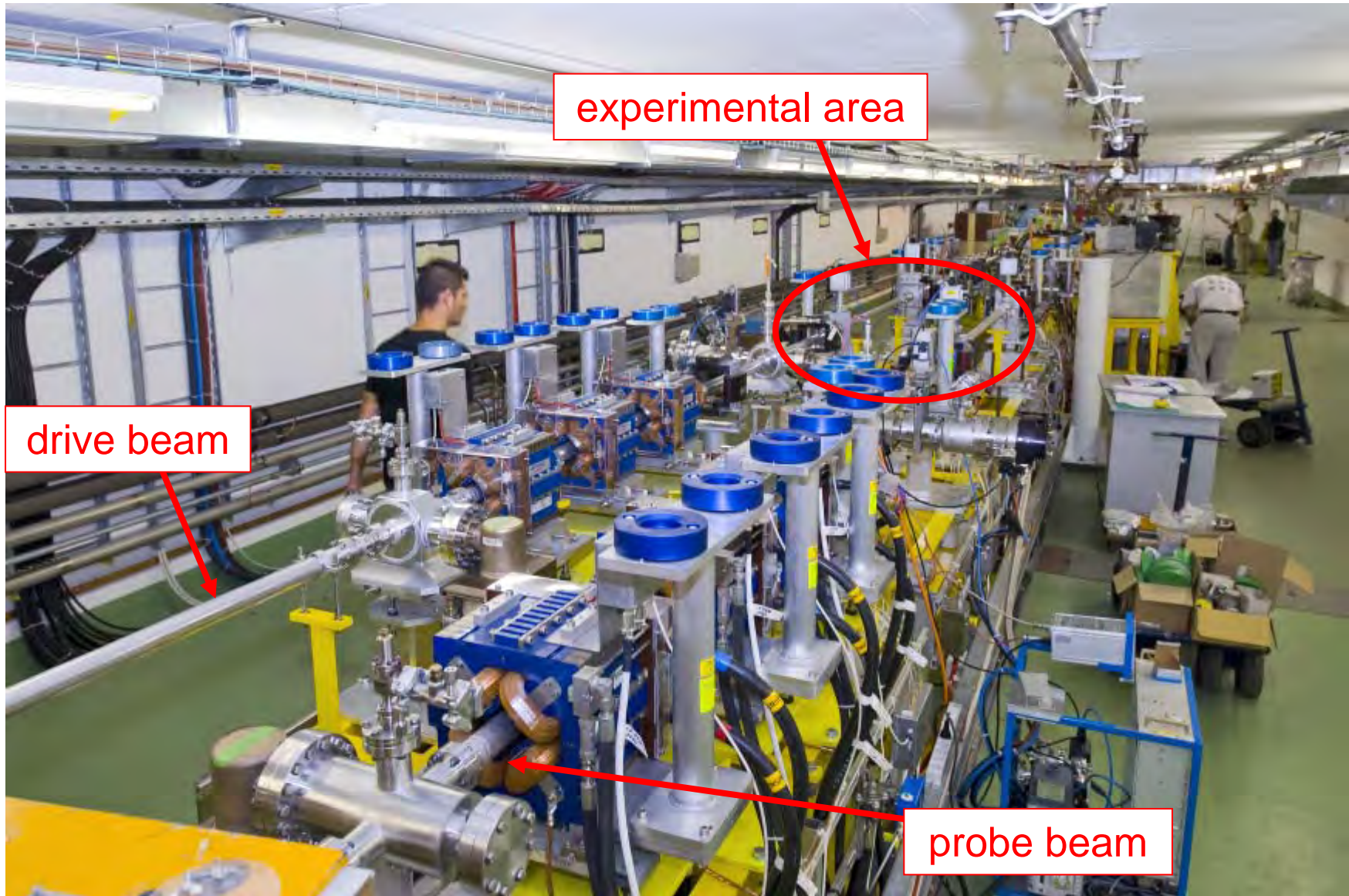
CLIC Compact Linear Collider



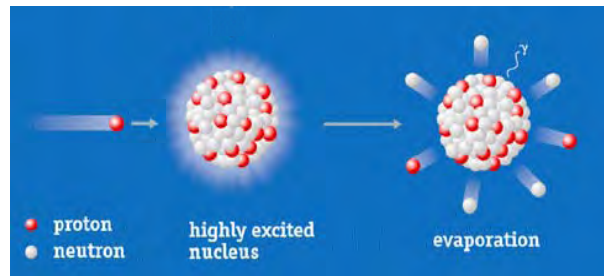
Main Linac	
C.M. Energy	3 TeV
Peak luminosity	$2 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$
Beam Rep. rate	50 Hz
Pulse time duration	156 ns
Average field gradient	100 MV/m
# accelerating cavities	2 x 71,548

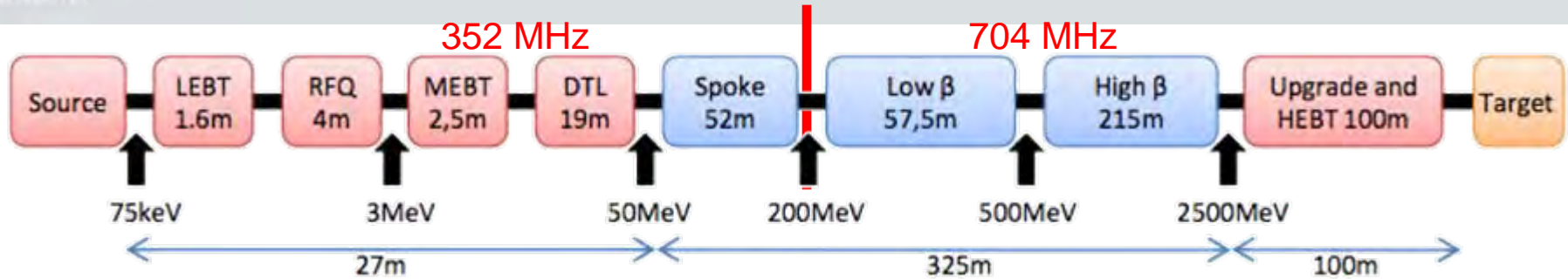


CTF3 Two-beam Test Stand

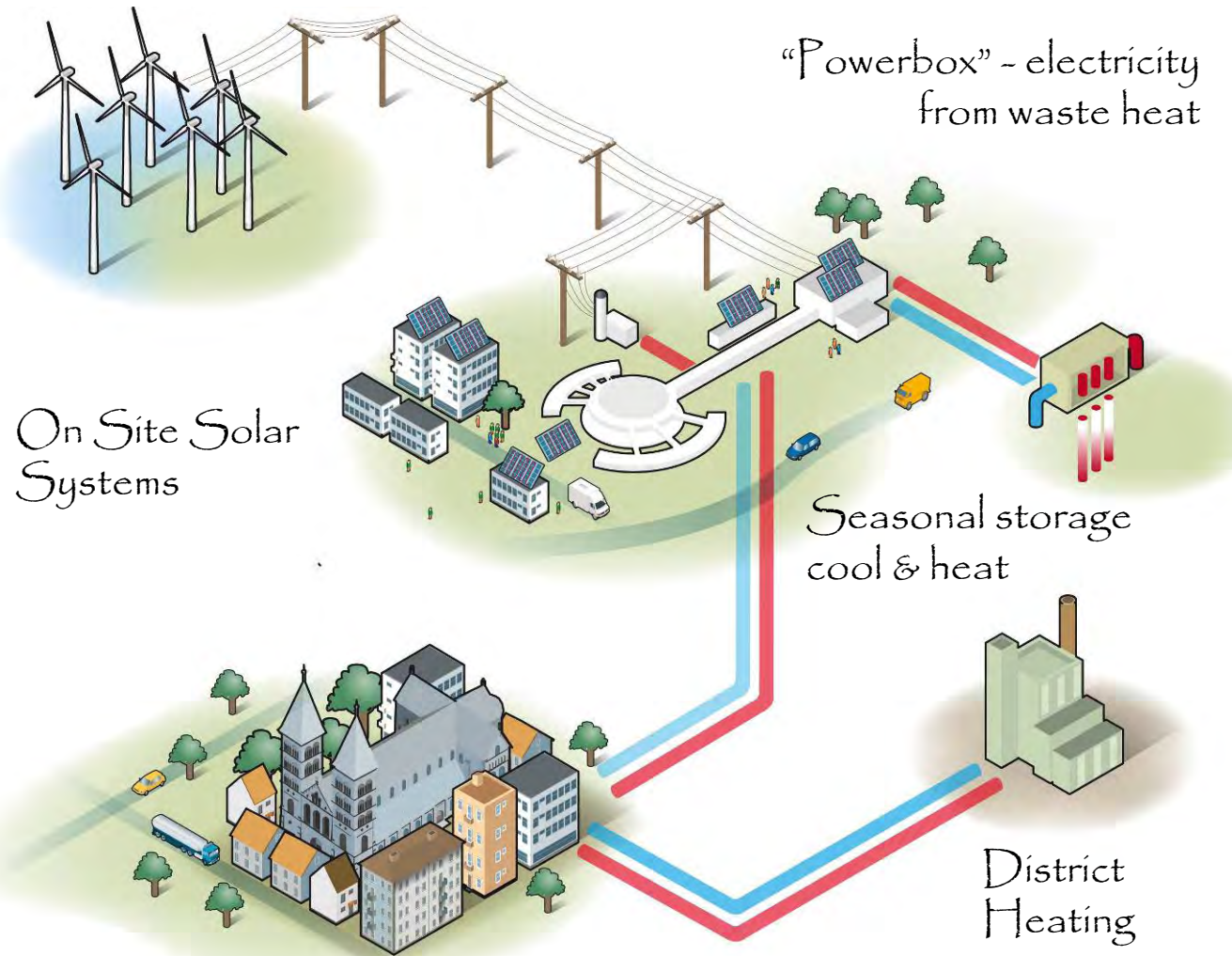


- Pulsed neutron source for material & life science
 - 5 MW p⁺ to target
 - Multiple instruments (up to 22)
- Cost estimate ~1.5 G€/ 10 years
 - to be build in Lund (Sweden)
- First beam ~2019
 - 3 years design update
 - 5 years construction
- High intensity proton accelerator
 - based on CERN Linac 4 + SPL project





- 5 MW p⁺: 50 mA, 2.5 GeV, 2 ms, 20 Hz repetition rate
 - < 1 W/m losses
 - high up-time reliability for users (> 95%)
- ~200 accelerating cavities (352 + 704 MHz)
 - plus magnets, instrumentation, cryostats, power sources, controls, ...
- design questions
 - how to reach the reliability
 - how to reach energy efficiency (to reduce operation costs)
 - technical design of NC and SC linac, RF systems, infrastructure, ...
 - upgrade options to 7.5 or 15 MW

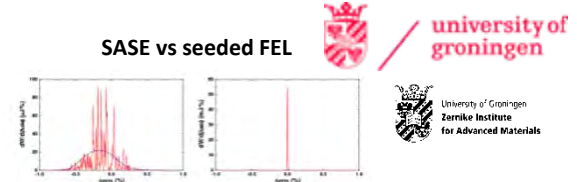
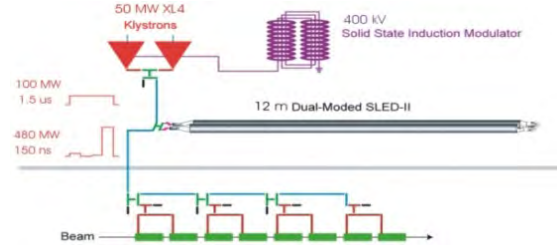
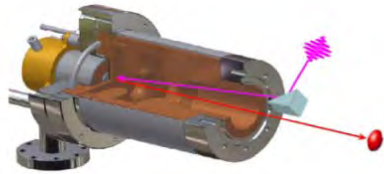


Include research, development & demonstration of emerging energy technologies.

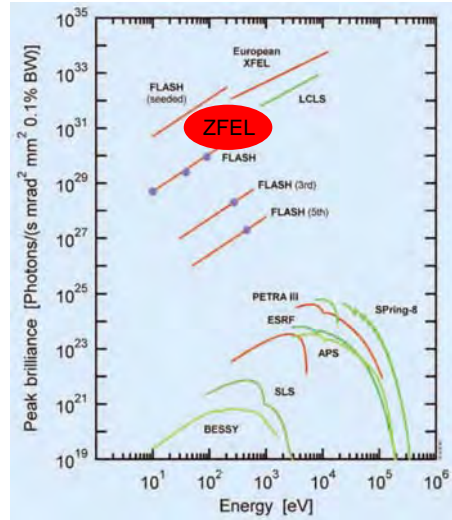
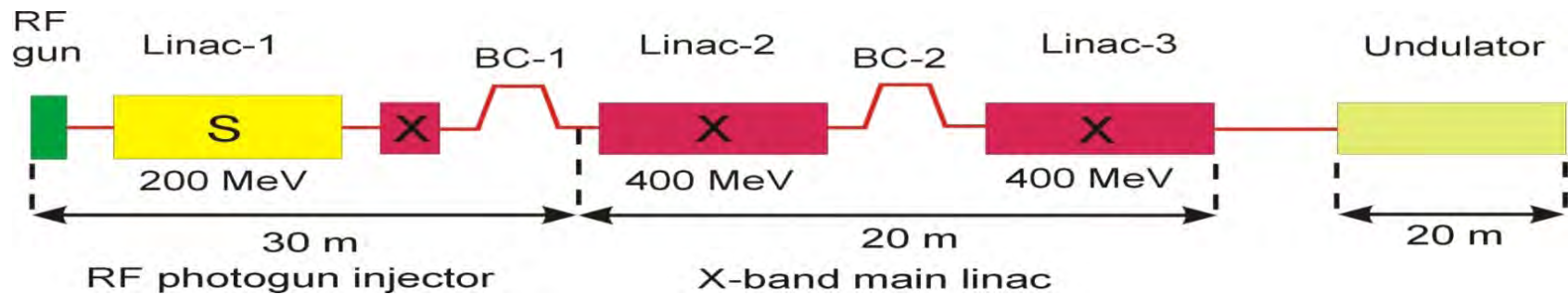
Goal: carbon neutrality.

Eg options on wind turbine farms

ZFEL: Compact X-ray FEL at KVI/RUG



use of a seeding laser (high-harmonic generation from a fs-pulsed laser) allows also longitudinal coherence, shorter pulses and pulse-to-pulse reproducibility



	Stage 1	Stage 2
Beam energy (GeV)	1.0	2.1
Bunch charge (pC)	10 - 100	10 - 100
Norm. emittance (mm-mrad)	1.0	1.0
Peak current (kA)	1.5	1.5
Energy spread (MeV)	0.3	0.4
Repetition frequency (Hz)	10 - 1000	10 - 1000
Photon wavelength (nm)	3.4	0.8

ZFEL: Opportunities for Industry

- High-power modulators for driving X-band klystrons
- State-of-the-art fine-mechanical manufacturing of high-gradient acceleration structures
- Magnet power supplies
- Power, control and feedback electronics
- Timing and synchronization on fs timescale
- Positioning and alignment with μm accuracy
- Soft X-ray optica, multilaag spiegels etc.





Summary

- Many broad possibilities for industry
 - at CERN, in Europe and world wide
- There is a large synergy between projects
 - industry can use competences gained in one project towards the next project
 - but sometimes it can take years to develop something
- Important to understand your customer,
 - treat the institutes/universities as your friend
 - good quality and trust
- Research can be a business,
 - but researcher is not a businessperson!